

SALES BULLETIN

Sales Bulletin Number: VM 23 01

Publication	10.02.2023
Valid	As of the date of publication until withdrawn or replacedWorldwide
Engine (s) affected	All MAN industrial gas engines
Topic	Overview of approved spark plugs

With this sales bulletin you receive an updated overview of the approved spark plugs.

M14 spark plugs

Г		Spark plugs permitted for MAN industrial gas engines										
M14x1,25		BERU	Multitorch	BERU	BERU	DENSO	DENSO	BOSCH	DENSO	DENSO	DENSO	BOSCH
		14R-4DIU2	T0770.2	14GZ-LL	14GZ6-77-2*	GE3-5	GE 3-1	WR3CII360	GK3-1	GK3-3	GK3-5	FR3CII360
Wrench size		SW 21	SW 22	SW 21	SW 16	SW 21	SW 21	SW 21	SW 16	SW 16	SW 16	SW 16
Ele	ctrode spacing	0,2 mm	n.a.	0,2 mm	0,25 mm	0,28 mm	0,28 mm	0,3 mm	0,28	0,28 mm	0,28 mm	0,3 mm
lter	n number	51.25923-0052	51.25923-0063	n.a.	n.a.	81.25923-0016	51.25923-0050	n.a.	51.25923-0051	n.a.	n.a.	n.a.
Г	E 0834 E 302				x				x	x	x	x
	E 0834 E 312	x		x	x	x	x	х	x	x	х	x
	E 0834 LE 3xx 1)	x	x	x	x	x	x	x	x	x	x	x
	E 0836 E 302				x				x	x	x	x
Engine type	E 0836 E 312	x		x	x	x	x	x	x	x	x	x
	E 0836 LE 3xx 1)	x	x	x	x	x	x	x	x	x	x	x
	E 2876 E 302	x		x	x	x	x	x	x	x	x	x
	E 2876 E 312	x		x	x	X	x	X/	x	x	x	x
	E 2876 TE 302	x		x	X	×	X	x	x	x	x	x
	E 2876 LE 302	x		x	×	x	x	x	x	x	x	x
	E 2876 LE 202	X		x	x	x		x			x	x
	E 2876 LE 212	X		x	x	X		X			X	x
	E 2848 LE 322	X		x	x	X	x	X	X	x	X	x
	E 2842 E 312	x		x	x	X	x	X	x	x	X	x
	E 2842 LE 202	x		x	x	X	x	X		x	X	x
	E 2842 LE 322	x		x	x	X	x	x	x	x	X	x
	E 2676 LE 202				x						X	x
	E 2676 LE 212				x						x	x
	E 326x E / LE	X		x	x	x		x			x	x

Note:

Spark plug connector must fit the respective wrench size. (Differences in the ceramic diameter and length between wrench sizes 16 and 21)

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x= permitted spark plug

^{*} also available under code B4321

 $^{^{1)}}$ For operation mode 0,25 g/Nm² NOx (with 5 % O_2 correction) it is recommended to use the original MAN prechamber spark plug (Multitorch).



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M18 spark plugs

Г		Spark plugs permitted for MAN industrial gas engines										
M18x1,5		Bosch	Multitorch Multitorch Motorte		Motortech	Federal Mogul	Federal Mogul	ERS	ERS	Motortech	DENSO	
		MR3DII360	T0772.1	T0785.2	B8324	18GZ5-77-2	G-6008	18GZ-E44	18GZ-E44L	XTL B 832 BEX9	GL 3-5	
Wrench size		SW 20,8	SW 22	SW 22	SW 20,8	SW 20,8	SW 20,8	SW 20,8	SW 20,8	SW 20,8	SW 20,8	
Ele	ctrode spacing	0,3 mm	n.a.	n.a.	0,25 mm	0,25 mm	0,25 mm	k.A.	k.A.	0,25 mm	0,3 mm	
Iter	n number	51.25923-0059	51.25923-0064	51.25923-0065	n.a.	51.25923-0062	n.a.	n.a.	n.a.	n.a.	n.a.	
e	E28x LE E2676 LE2xx	х)	X		х			x	
	E2676 LE2xx	x			x		7			x	x	
Engine	E326x 1)	x	х		х	×	х		x	x	x	
	E3862 LE201			x								

Spark plug connector must fit the respective wrench size.

Please note this sales note for your future projects.

Yours sincerely,

MAN Truck & Bus SE MAN Engines Power

Sales Engineering/Service Support

Contact for further inquiry: power-service@man.eu

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¹⁾ For operation mode 0,25 g/Nm³ NOx (with 5 % O2 correction) it is recommended to use the original MAN prechamber spark plug (Multitorch).